



HARCHEM

A CHEMICAL SOLUTIONS COMPANY



Glycols

Antifreeze
 Diethylene Glycol
 Dipropylene Glycol

 Ethylene Glycol
 Hexylene Glycol
 Propylene Glycol IND & USP
 Triethylene Glycol
 Glycol Ethers (All)
 PEG 200-8000
 PPG 250-4000

Amines

Diethanolamine
 Monoethanolamine
 Triethanolamine
 AEEA
 DGA
 DETA
 TETA
 TIPA

Inorganics

Acetic Acid, Glacial
 Acetic Acid, 80-98%
 Caustic Soda 25% & 50%
 Citric Acid

 Hydrochloric Acid
 Hydrogen Peroxide ALL %
 Phosphoric Acid 75% & 85%
 Phosphorous Acid 75% & 85%
 Potassium Carbonate
 Potassium Fluoborate
 Potassium Hydroxide 45%
 Sodium Hypochlorite 10 & 12.5%
 Sodium Nitrite & Nitrate
 Sulfuric Acid 50-98%

Surfactants

Alcohol Ethoxylates (All)
 DDBSA (All)
 Nonylphenol Ethoxylates (All)
 NP-9, 12, 15, 30, 30/70, 40, 70/70,
 100

VOC-Exempt Solvents

Dimethyl Carbonate
 Methylene Chloride
 PCBTF
 Propylene Carbonate

Solvents

2-Ethylhexanol
 Acetone
 Aromatic 100 & 150
 Cyclohexane
 Diacetone Alcohol
 Dipentene
 D-Limonene (All grades)
 Isobutyl Alcohol
 Isophrone
 Isopropyl Alcohol 99%
 Isopropyl Alcohol 99% -Reclaim
 MEK
 Methanol
 Mineral Spirits & Odorless

 Monochlorobenzene
 N-Butanol
 N-Butyl Acetate
 Perchloroethylene
 Propanol
 Tetrahydrofuran
 Texanol Ester
 Toluene Ester
 Toluene & Toluene Bottoms
 Trichloroethylene
 Xylene & Xylene Bottoms

Others

2-Ethylhexyl Nitrate
 12-Hydroxy Stearic Acid
 Acrylamide

 Biphenyl
 Canola & Soybean Oil
 Castor Oil Dehydrated
 Castor Oil Hydrogenated
 Formaldehyde
 Glycerine IND & USP
 Glycerine 26 Ethoxylate
 GMS & PEG-100 Stearate
 Oleyl Alcohol 20 (Oleath-20)
 PEG-600 Di Stearate
 P-Toluidine
 Ricinoleic Acid
 Sorbitan Monostearate (SMS)
 Sorbitan Monolaurate (SML)
 Stearic Acid 40 & 100
 Styrene
 Tall Oil Fatty Acid
 Titanium Dioxide

Alcohol Ethoxylates

C9-C11 (91-6, 91-8)
 C12-C15 (25-7, 25-9)
 C12-C13 (23-1, 23-5, 23-6.5)
 Tridecyl Alcohol (TDA-3, 6, 7, 9,
 12)
 Decyl Alcohol (DA-6, DA-9)
 Lauryl Alcohol (LA-4, LA-23)

Fatty Alcohols

Cetyl Stearyl Alcohol 20 & 25
 (C16-C18, Cetareth)
 Stearyl Alcohol C18 & C16-C18

Vegetable Oils

Canola
 Soybean

OILFIELD CHEMICALS**DDBSA**

DDBSA 96%

DDBSA-TEA Salted

DDBSA-IPAM Salted

Biocides

DDAC 10%
 12/3 Glut/Quat
 25/12 Glut/Quat
 Glutaraldehyde 25 & 50%

Corrosion Inhibitors

ADBAC
 Alkyl Pyridine Quat
 TOFA/DETA Imidazoline 1:1
 TOFA/DETA Imidazoline 2:1
 Napthenic Acid

Scale Inhibitors

Phosphonates
 ATMP
 BHMT
 DETA
 HEDP
 PBTC

Iron Sulfide Scavengers

THPS 75%
 Non-THPS Blends

Hydrogen Sulfide Scavengers

MEA Triazine 80%
 MEA Triazine 60%
 MEA Triazine (ALL BLENDS)

MMA Triazine
 Oil Soluable Scavengers
 Mercaptan Scavenger
 Crude Oil Scavenger
 Non-Amine/Non-Aldehyde

Guar Gum

35/40 Tech Grade
 40/45 Tech Grade

Xanthan Gum

40,80, 200 Mesh Grades
 3.5 & 4 LB Slurry

Polysorbates

Tween 20, 60, 80
 Tech and Kosher Grades

Drilling

Torque Reduction Additive
 (Liquid & Dry Powder Lubricant)

Polyethylene Glycol

PEG-200, 300, 400, 600, 1000
 PEG-1450, 3350, 8000

